

HSFQ 350 – High Strength Formable Quality – Technical Datasheet

1. Chemical & Mechanical Properties

Property	Value
C (%)	≤ 0.10
Mn (%)	≤ 1.40
Si (%)	0.25 – 0.35
P (%)	≤ 0.030
S (%)	≤ 0.030
Al (%)	≥ 0.020
Nb (%)	0.040 – 0.050
Yield Strength (MPa min)	350
Tensile Strength (MPa min)	480
Elongation A80 (%)	28

2. Equivalent / Alternative Grades

Grade	C%	Mn%	Si%	P%	S%	Al%	Nb%	YS (MPa)	UTS (MPa)	El (%)
EN 10149-2 S355MC	≤0.12	≤1.50	≤0.50	≤0.025	≤0.02	—	—	355	430–550	22
IS 5986 Fe 410	≤0.20	≤1.50	≤0.35	≤0.040	≤0.040	—	—	410	540	22
ASTM A1011 HSLAS Gr 50	≤0.23	≤1.35	—	≤0.04	≤0.04	—	—	345	450	22

3. Typical Applications

- Automotive chassis & cross-members
- Roll-formed tubes / poles
- High-strength structural profiles

4. Specification Note

Proprietary SAIL HSFQ grade supplied as hot-rolled or HRPO with cross-reference to IS 5986/10748 general requirements.

5. Disclaimer

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